

ESD.36 System Project Management

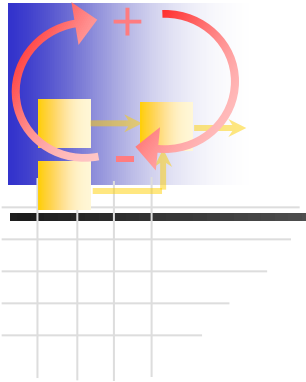
Lecture 1

# Class Introduction

Instructor(s)

Prof. Olivier de Weck

Dr. James Lyneis, Prof. Dan Braha

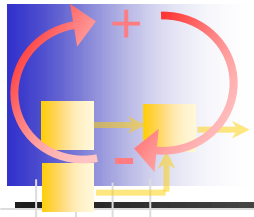




# Today's Agenda

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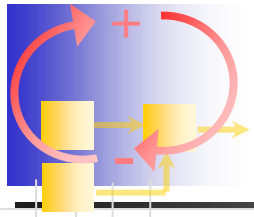
- Welcome and Introductions
- Definitions – Initial Discussion
- Course Objectives
- Schedule
- Term Project, Homeworks
- Questions?



# Introductions

## ■ Olivier de Weck

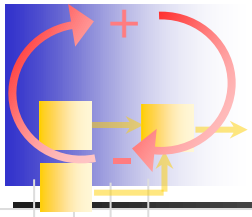
- Dipl. Ing. Industrial Engineering – ETH Zurich '93
- 1993-1997 Engineering Program Manager Swiss F/A-18 Project, McDonnell Douglas, St. Louis
- S.M. '99 Ph.D. '01 Aerospace Systems – MIT
- Associate Professor – dual appointment AA and ESD, Executive Director Production in Innovation Economy (PIE) Study
- Research:
  - Systems Engineering for Changeability and Commonality
    - <http://strategic.mit.edu>
  - Space Logistics
    - <http://spacelogistics.mit.edu>



# Introductions

## ■ James Lyneis

- S.B.s MIT – EE and System Dynamics ('71)
- PhD – Univ. of Michigan (Mgt. Science; '74)
- Sloan Faculty '74-'78; Senior Lecturer '98-Present
- Professor of the Practice, WPI '02-Present
- Consultant with Pugh-Roberts Associates, '78-'02, working on many project models



# Introductions

## ■ Dan Braha

- Professor at University of Massachusetts
- Sabbatical at MIT ESD in AY 2012/13
- Affiliation with New England Complex Systems Institute (NECSI)
- Specializes in Complexity research, with application to complex projects and human organizations

**The Structure and Diffusion Dynamics  
of Large Scale Organizational**

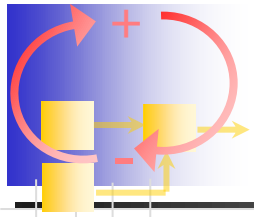
**Networks Social Network Analysis of  
Product Design and Development  
Organizational Networks**



# Introductions

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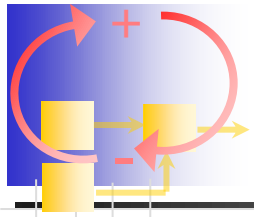
- Let's go around the room & remote sites
  - Name
  - Company and Job (present or past)
  - One observation on project management



# Project Definition

- A **Project** is a set of tasks that
  - Are related to each other
  - Have a specific objective to be completed within certain specifications
  - Have defined start and end dates
  - Have funding limits
  - Consume resources

# The "Iron Triangle"



**Cost**

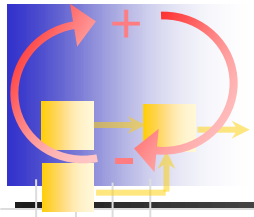
**Scope**

**Project**

**Schedule**

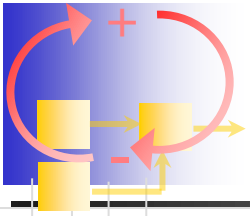
- Why "iron" triangle?
  - Risk if all three are constrained !





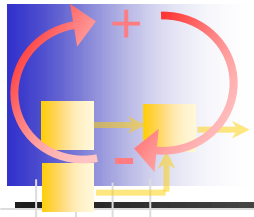
# System Definition

- A **System** is a set of physical or virtual objects whose interrelationships enable desired function(s).
  - more than the sum of its parts
  - Undesired (emergent) functions often exist
  - System complexity scales with the number of objects as well as the type and number of interconnections between them
  - Instantaneously available functions, versus “lifecycle” properties (scalability, flexibility, robustness ...)
- A Product is a “System” sold for profit



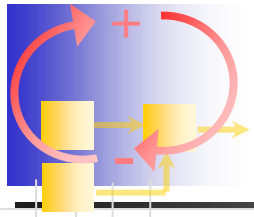
# Example System: F/A-18 Aircraft

- Clean sheet design ~ 1978 F/A-18 A/B
- Re-designs: C/D (1987), E/F (1999)
- Hardware, Software, Humans ...
  - What is inside the system boundary?

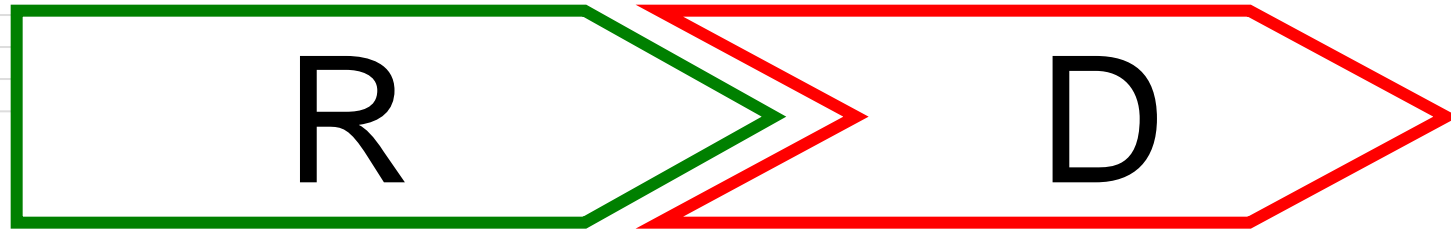


# Project Management

- **Project Management** comprises a body of methods and tools that facilitate the achievement of project objectives
  - Within time
  - Within cost
  - Within scope
    - At the desired performance/specification level
  - While effectively and efficiently utilizing resources
  - While carefully managing risks and opportunities



# Research and Development



## Research, Technology Development

- Unstructured methods
- Difficult to plan
- Unpredictable

## Product/System Development

- Structured methods
- Generally planned
- Predictable

**Our focus is on  
downstream  
development.**



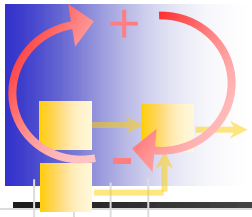
# Discussion Point 1: Why is complex (S)PM hard?

- Main obstacles to easy project success:
  - Poorly defined project objectives or shifting system requirements
  - ..... **What do you think?** ...



# Concept Question 1 (DEMO)

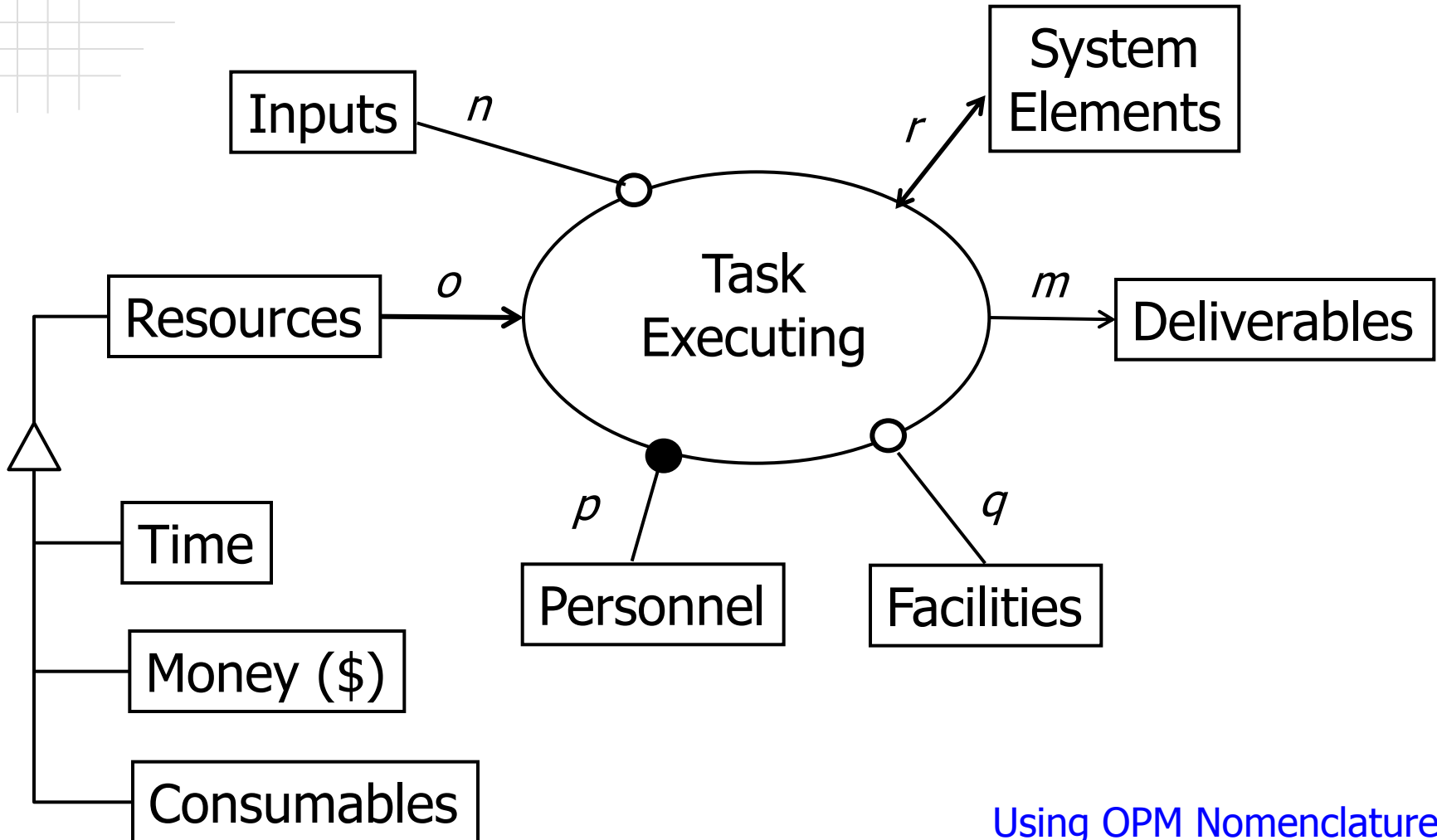
- A project is
  - A - ongoing management of facilities
  - B - a finite undertaking with a specific goal
  - C - task-based design
  - D – doomed to failure from the outset
  - E – all of the above
  - F – none of the above



# Relationship w/other SDM core classes

- System Architecture (ESD.34) is about the “DNA” of the ARTIFACTS themselves – atomic unit: object
  - Concept, form, function, decomposition ...
- Systems Engineering (ESD.33) is about the PROCESSES to understand and design systems – atomic unit: process
  - QFD, DOE, Requirements Analysis and Verification, ...
- Integrating the Lean Enterprise (ESD.61J) is about the PEOPLE and ORGANIZATIONS – atomic unit: person
  - Principles of lean manufacturing, organizational models
- System Project Management (ESD.36) is about how to best utilize resources to implement a set of objectives – atomic unit: task
  - CPM, DSM, System Dynamics

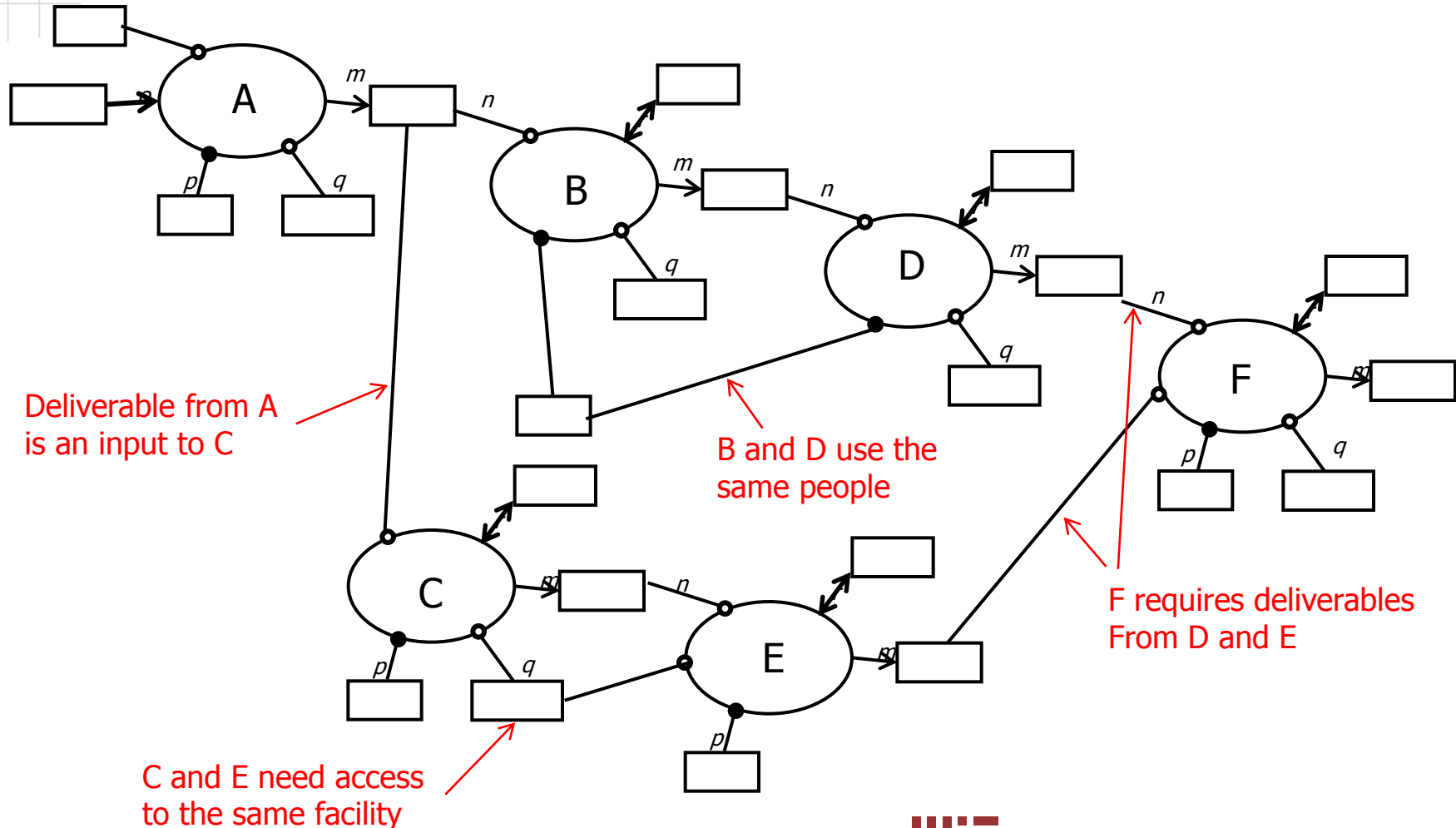
# Task as an Object-Process-Diagram



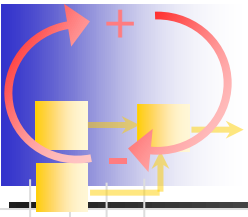
Using OPM Nomenclature



# Project = set of related tasks





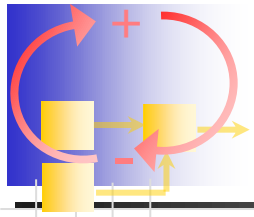


# Course Objectives

- Introduce advanced methods and tools of Project Management in a development context
  - CPM/PERT, Critical Chain, Design Structure Matrix
  - System Dynamics
  - Earned Value Management
- Understand how methods work (strengths, limitations)
  - Industry Examples
- Gain appreciation for organizational and human aspects
  - Case Studies
  - Managing International Projects, Portfolios of Projects ...
- Learn from each other
  - Class Discussions
  - Project Assignments
- → Improve development projects in your career/firm

# Class Schedule

(next 7 weeks, refer to syllabus)

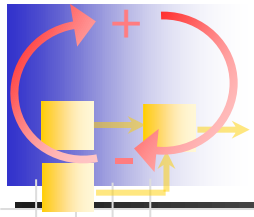


## ESD.36 Class Schedule – Fall Term 2012 (13 Tuesdays, 13 Thursdays)

System Project Management

Tuesday	Thursday
Sep 4 Registration Day	Sep 6 L1: Class Introduction <i>Project Assignment out</i> dWo,JL,DB
Sep 11 L2: Critical Path Method <i>HW1 out</i> dWo	Sep 13 L3: Critical Chain Method DB
Sep 18 L4: Design Structure Matrix (DSM) <i>Project Proposal due</i> dWo	Sep 20 L5: Managing Iterations with DSM <i>HW2 out</i> dWo
Sep 25 L6: Introduction to Project Dynamics <i>HW1 due</i> – <i>Project Approvals given</i> JL	Sep 27 L7: The Rework Cycle JL
Oct 2 L8: Project Dynamics Simulation <i>HW3 out</i> JL	Oct 4 L9: Probabilistic Scheduling <i>HW2 due</i> JL
Oct 9 No Class, Columbus Day Holiday	Oct 11 L10: Budgeting and Cost Control <i>HW4 out</i> dWo
Oct 16 L11: Risk Management <i>HW3 due</i> dWo	Oct 18 L12: Project Strategic Issues JL
Oct 23 <i>Business Trip Week</i> Case 1: Construction Project G	Oct 25 <i>Business Trip Week</i> Case 2: Aerospace Project <i>Project Update due</i> G





# Readings

## ■ Required Readings

- NO Paper Class Reader Packet
- Read ahead of lecture ~ 1-2 papers/chapters per session
  - [Check reading assignments in the syllabus](#)
- Next:
  - MIT Press Book Chapter: Introduction to PM
  - ABCs of the Critical Path Method (1963)

## ■ Optional Readings

- Textbooks
- Available at MIT Library (Dewey)
- Purchase only if you think useful beyond class
  - (e.g. MIT COOP, amazon.com etc ....)



# Draft Textbook

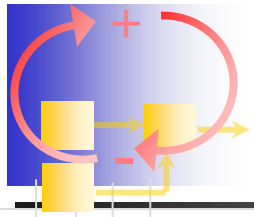
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- “Successfully Designing and Managing Complex Projects”
  - de Weck, Lyneis
  - MIT Press, draft in development
  - textbook to support SDM core class ESD.36
  - current draft ~ 300 pages



# Case Studies

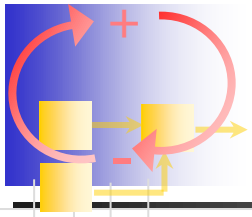
- Case 1: Civil Engineering Project
  - BAE Systems: DIA Baggage Handling System
    - HBS-9-396-311
  - or “live case” BP Wind Farm Development
- Case 2: Aerospace Project
  - Raise and Fall of Iridium (or Mission to Mars HBS-9-603-083)
    - HBS-9-601-040
  - Presented by Prof. Joel Schindall
- Case 3: Software Project
  - Microsoft .Net (and/or Microsoft Office 2000)
    - HBS-9-602-086
  - Presented by Prof. Paulo Gomes
- Case 4: **Voted by Students**



# Project Assignment

- Apply Design Structure Matrix (DSM) method, generally at your sponsor company site
- System Dynamics Project (incl. simulation)
- Survey of Methods & Tools in company
- Analyze Success or Failure of a significant Past Product/System Development Project
  - Work in teams of 4 (nominally)
  - 1-page project proposals due on 9/18
  - Get approval by 9/25
  - Project Update due on: 10/25
  - Final presentation in class on December 4 or 6





# Previous Project Examples

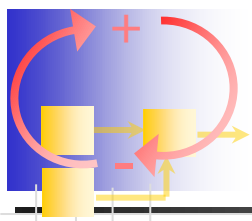
## DSM Project

## Exhaust System Design

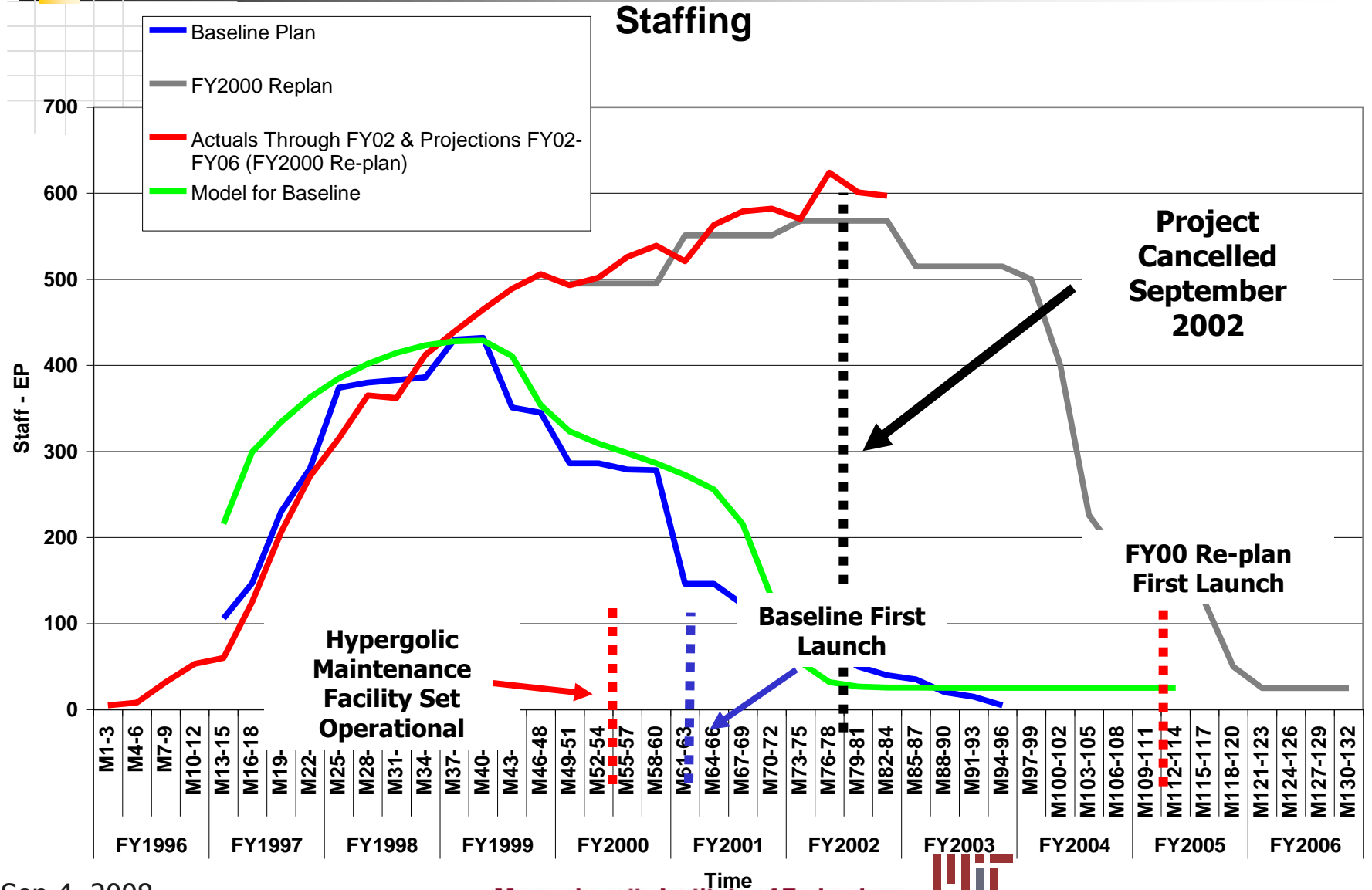
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	
Marketing & Competition Research			1	1																																					
Cost Risk Analysis to Bid	1		1																																						
Customer Requirement Negotiation	1	1																																							
Technical Screening for Qualification	1	1	1																																						
Project Authorization & Kick off		1	1	1																																					
Failure Effect Mode Analysis																																									
Control of Engineering Changes																																									
Design for Catalyst Volume & Emissions			1			1	1		1																																1
CAE for Catalyst Volume & Emission						1	1		1																															1	
Design for Tuning Volume, Pressure & Flow			1			1	1					x	1																											1	
CAE for Tuning Volume, Pressure & Fow						1	1					1																												1	
Design for Legal Noise and Sound Quality			1			1	1						x	1																										1	
CAE for Legal Noise and Sound Quality						1	1					1																												1	
Design for Durability Target			1			1	1							x	1			1																					1		
CAE for Durability Target						1	1																					1												1	
Cost Analysis for Manufacturing									1		1		1		1			1																						1	
Prototype for DV Test & Pre-prod Build									1		1		1		1		1		1																					1	
Design Verification Test									1		1		1		1		1		1																					1	
Testing for Emission									1		1																													x	
Testing for Tuning Volume, Pressure & Flow									1		1																													x	
Testing for Legal Noise and Sound Quality									1		1		1		1		1		1																					x	
Sub-tier Supplier DV Bench Testing									1		1		1		1		1		1																					1	
Vehicular Proving Ground Testing									1		1		1		1		1		1		1		1		1		1		1		1		1		1		1		1		
Data Analysis and Editing																																								1	
Sub-System Durability Testing																																								1	
Design Release									1		1		1		1		1		1																					1	
Release of Accurate 3D Geometry									1		1		1		1		1		1																					1	
Issues Sales Authority to Release (SAR)																																								1	
Creation and Release of all 2D drawings																																							1		
Mfg Facility Lineup & Tooling Process																																							1		
Mfg Cell Setup and Fine Tuning																																							1		
PSO & "Run-at-Rate" Demonstration																																							1		
Quality Control for Manufacturing																																							1		
Mfg Process Evaluation																																							1		
Product Verification Testing																																							x		
Sub-tier Supplier PV Testing																																							1		
Production Part Approval Process																																							1		
Production																																							1		
Warranty Cost Analysis																																							1		
Customer Satisfaction Evaluation																																							1		

- Understand Iterations
- Reduce Expected Project Duration





# Understand the dynamics of a cancelled project at NASA

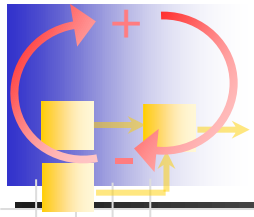




# Discussion Point 2: Failure?

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- What can lead to projects failing ?
  - What is success/failure?
  - Project Manager is unqualified and overwhelmed.
  - What else...

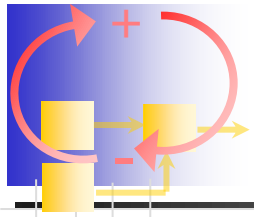


# Homework Assignments

- 6 Individual assignments, but can cooperate (**acknowledge !**)
- Don't spend more than ~10-15 hours per HW !

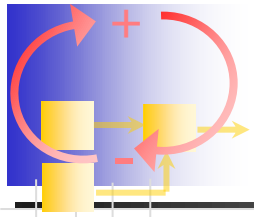
## Electrical CityCar Design Project

HW1: Critical Path and Network of Tasks  
HW2: Design Structure Matrix and Iterations  
HW3: System Dynamics – Initial Model  
HW4: Budgeting and Earned Value  
HW5: System Dynamics – Brook's Law  
HW6: Project Organizational Design



# Grading

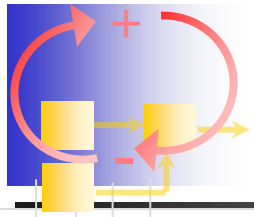
- Homeworks 60%
  - Project Assignment 25%
  - Active Participation 15%
  - Total 100%
- 
- Each HW counts 10%
  - All project team members receive same project grade, work together
  - People in this class do get A,B,C ...even F ... you want a good grade? ... **you have to earn it !**



# The Course Site

## Getting Started

- SDM students should add themselves to the class list (if not already there)
- Non-SDM students get permission from instructors
  - Contact TA via email to be added
- Course number is ESD.36
  - Make sure you go to the Fall 2012 version

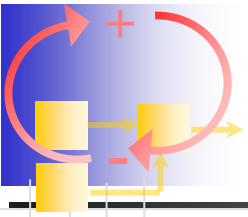


# The Course Site

## Main features

- Syllabus (under > Materials > General)
- Calendar
  - Schedule
- Handouts
  - Go to “Materials” (store all shared files)
  - will be posted before each lecture
- Homework
  - Submit assignments through the course site
  - Receive comments and grades
- FAQ / Forums
  - Forum will be used for various topics





# Remember

- **Read the syllabus!**
  - Answers many of your questions
- Take a look at what's already uploaded
  - Reading for next class
- Sign up on the course site if needed
- Non-SDM students need permission of instructor to enroll.
- Use your name cards every class.
- PLEASE ... okay, pay attention
  - **Laptops needed** to answer concept questions
  - IM TA's during lecture from remote sites if problems surface

MIT OpenCourseWare  
<http://ocw.mit.edu>

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Fall 2012

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