# Data and Regression Analysis 

## Lecturer: Prof. Duane S. Boning

## Agenda

1. Comparison of Treatments (One Variable)

- Analysis of Variance (ANOVA)

2. Multivariate Analysis of Variance

- Model forms

3. Regression Modeling

- Regression fundamentals
- Significance of model terms
- Confidence intervals


## Is Process B Better Than Process A?



## Two Means with Internal Estimate of Variance

Method A
count
sum
average
sum squares

$$
n_{A}=10
$$

$$
842.4
$$

$$
\begin{aligned}
& \bar{y}_{A}=84.24 \\
& \sum\left(y_{A}-\bar{y}_{A}\right)^{2}=75.784
\end{aligned}
$$

Method B

| count | $n_{B}=10$ |
| :--- | :--- |
| sum | 855.4 |
| average | $\bar{y}_{B}=85.54$ |
| sum squares | $\sum\left(y_{B}-\bar{y}_{B}\right)^{2}=119.924$ |

$$
\bar{y}_{B}-\bar{y}_{A}=1.30
$$

Pooled estimate of $\sigma^{2} \quad s^{2}=\frac{75.784+119.924}{10+10-2}=\frac{195.708}{18}=10.8727$ with $v=18$ d.o.f
Estimated variance of $\bar{y}_{B}-\bar{y}_{A}$

$$
s^{2}\left(\frac{1}{n_{B}}+\frac{1}{n_{A}}\right)=\frac{2 s^{2}}{10}=\frac{s^{2}}{5}
$$

Estimated standard error of $\bar{y}_{B}-\bar{y}_{A}$

$$
\begin{aligned}
& \sqrt{\frac{s^{2}}{5}}=\sqrt{\frac{10.8727}{5}}=1.47 \\
& t_{0}=\frac{\left(\bar{y}_{B}-\bar{y}_{A}\right)-\left(\mu_{B}-\mu_{A}\right)}{s \sqrt{1 / n_{A}+1 / n_{B}}}
\end{aligned}
$$

For $\mu_{B}-\mu_{A}=0, t_{0}=\frac{1.30}{1.47}=0.88$ with $\nu=18$ degrees of freedom.

$$
\operatorname{Pr}\left(t \geq t_{0}\right)=\operatorname{Pr}(t \geq 0.88)=0.195
$$

So only about 80.5\% confident that mean difference is "real" (significant)

## Comparison of Treatments



Population A

Population C
Population B


Sample A
Sample B Sample C

- Consider multiple conditions (treatments, settings for some variable)
- There is an overall mean $\mu$ and real "effects" or deltas between conditions $\tau_{i}$.
- We observe samples at each condition of interest
- Key question: are the observed differences in mean "significant"?
- Typical assumption (should be checked): the underlying variances are all the same - usually an unknown value ( $\sigma_{0}{ }^{2}$ )


## Steps/Issues in Analysis of Variance

1. Within group variation

- Estimate underlying population variance

2. Between group variation

- Estimate group to group variance

3. Compare the two estimates of variance

- If there is a difference between the different treatments, then the between group variation estimate will be inflated compared to the within group estimate
- We will be able to establish confidence in whether or not observed differences between treatments are significant
Hint: we'll be using $F$ tests to look at ratios of variances


## (1) Within Group Variation

- Assume that each group is normally distributed and shares a common variance $\sigma_{0}{ }^{2}$
- $S S_{t}=$ sum of square deviations within $t^{\text {th }}$ group (there are $k$ groups)
$S S_{t}=\sum_{i=1}^{n_{t}}\left(y_{t i}-\bar{y}_{t}\right)^{2}$ where $n_{t}$ is number of samples in treatment $t$
- Estimate of within group variance in $\mathrm{t}^{\text {th }}$ group (just variance formula)

$$
s_{t}^{2}=S S_{t} / \nu_{t}=\frac{S S_{t}}{n_{t}-1} \quad \text { where } \nu_{t} \text { is d.o.f. in treatment } t
$$

- Pool these (across different conditions) to get estimate of common within group variance:
$s_{R}^{2}=\frac{\nu_{1} s_{1}^{2}+\nu_{1} s_{1}^{2}+\cdots+\nu_{k} s_{k}^{2}}{\nu_{1}+\nu_{2}+\cdots+\nu_{k}}=\frac{S S_{R}}{\nu_{R}}=\frac{S S_{R}}{N-k}=\frac{\sum_{t} \sum_{i}\left(y_{t i}-\overline{y_{t}}\right)^{2}}{N-k}=\frac{\sum_{t} S S_{t}}{N-k}$
- This is the within group "mean square" (variance estimate)

$$
M S_{R}=\frac{S S_{R}}{\nu_{R}}=s_{R}^{2}
$$

## (2) Between Group Variation

- We will be testing hypothesis $\mu_{1}=\mu_{2}=\ldots=\mu_{k}$
- If all the means are in fact equal, then a $2^{\text {nd }}$ estimate of $\sigma^{2}$ could be formed based on the observed differences between group means:

$$
s_{T}^{2}=\frac{\sum_{t=1}^{k} n_{t}\left(\bar{y}_{t}-\bar{y}\right)^{2}}{k-1}=\frac{S S_{T}}{k-1}
$$ where $n_{t}$ is number of samples in treatment $t$, and $k$ is the number of different treatments

- If the treatments in fact have different means, then $\mathrm{S}_{\mathrm{T}}{ }^{2}$ estimates something larger:

$$
s_{T}^{2} \simeq \sigma_{0}^{2}+\frac{\sum_{t=1}^{k} n_{t} \tau_{t}^{2}}{k-1} \quad \begin{aligned}
& \text { where } \tau_{t} \text { is the (real) difference between } \\
& \text { group } t \text { mean and the grand mean } \mu \\
& \begin{array}{c}
\text { Variance is "inflated" by the } \\
\text { real treatment effects } \tau_{t}
\end{array}
\end{aligned}
$$

## (3) Compare Variance Estimates

- We now have two different possibilities for $\mathrm{s}_{\mathrm{T}}{ }^{2}$, depending on whether the observed sample mean differences are "real" or are just occurring by chance (by sampling)
- Use F statistic to see if the ratios of these variances are likely to have occurred by chance!
- Formal test for significance:

$$
\begin{aligned}
& \text { Reject } H_{0}\left(H_{0}: \text { no mean difference }\right) \\
& \text { if } \frac{s_{T}^{2}}{s_{R}^{2}} \text { is significantly greater than } 1 \text {. }
\end{aligned}
$$

## (4) Compute Significance Level

- Calculate observed F ratio (with appropriate degrees of freedom in numerator and denominator)
- Use F distribution to find how likely a ratio this large is to have occurred by chance alone
- This is our "significance level"
- Define observed ratio: $F_{0}=s_{T}^{2} / s_{R}^{2}$
- If $F_{0}>F_{\alpha, k-1, N-k}$
then we say that the mean differences or treatment effects are significant to ( $1-\alpha$ ) 100\% confidence or better


## (5) Variance Due to Treatment Effects

- We also want to estimate the sum of squared deviations from the grand mean among all samples:

$$
\begin{aligned}
& S S_{D}=\sum_{t=1}^{k} \sum_{i=1}^{n_{t}}\left(y_{t i}-\bar{y}\right)^{2} \\
& s_{D}^{2}=S S_{D} / \nu_{D}=\frac{S S_{D}}{N-1}=M S_{D}
\end{aligned}
$$

where $N$ is the total number of measurements

## (6) Results: The ANOVA Table

degrees

$\begin{gathered}\text { Between } \\ \text { treatments }\end{gathered} S S_{T} \quad k-1 \quad s_{T}^{2}=\frac{S S_{T}}{k-1} \quad \frac{s_{T}^{2}}{s_{R}^{2}} \quad$ table

Within $\quad$| Also referred to |
| :--- |
| as "residual" ss |

treatments $\quad S S_{R} \quad N-k \quad s_{R}^{2}=\frac{S S_{R}}{N-k}$
Total about


## Example: Anova

| A | B | C |
| ---: | ---: | ---: |
| 11 | 10 | 12 |
| 10 | 8 | 10 |
| 12 | 6 | 11 |

Excel: Data Analysis, One-Variation Anova



$$
\begin{array}{ccc}
A & B & C \\
(t=1) & (t=2) & (t=3)
\end{array}
$$

$$
S S_{1}=(12-11)^{2}+(11-11)^{2}+(10-11)^{2}=2
$$

$$
S S_{2}=2^{2}+0^{2}+2^{2}=8
$$

$$
S S_{3}=1^{2}+0^{2}+1=2
$$

$$
\begin{aligned}
& s_{1}^{2}=M S_{1}=S S_{1} / 2=2 / 2=1 \\
& s_{2}^{2}=M S_{2}=8 / 2=4 \\
& s_{3}^{2}=M S_{3}=2 / 2=1 \\
& s_{R}^{2}=\frac{S S_{1}+S S_{2}+S S_{3}}{N-k}=12
\end{aligned}
$$

$$
s_{T}^{2}=\frac{3(11-10)^{2}+3(8-10)^{2}+3(11-10)^{2}}{S S_{T}}
$$

$$
=\frac{S S_{T}}{\nu_{T}}=\frac{18}{2}=9
$$

## ANOVA - Implied Model

- The ANOVA approach assumes a simple mathematical model:

$$
\begin{aligned}
y_{t i} & =\mu+\tau_{t}+\epsilon_{t i} \\
& =\mu_{t}+\epsilon_{t i}
\end{aligned}
$$

- Where $\mu_{\mathrm{t}}$ is the treatment mean (for treatment type t )
- And $\tau_{\mathrm{t}}$ is the treatment effect
- With $\varepsilon_{\mathrm{ti}}$ being zero mean normal residuals $\sim \mathrm{N}\left(0, \sigma_{0}{ }^{2}\right)$
- Checks
- Plot residuals against time order
- Examine distribution of residuals: should be IID, Normal
- Plot residuals vs. estimates
- Plot residuals vs. other variables of interest


## MANOVA - Two Dependencies

- Can extend to two (or more) variables of interest. MANOVA assumes a mathematical model, again simply capturing the means (or treatment offsets) for each discrete variable level:
$\begin{array}{llllllll} & y_{t q i} & =\mu & + & \tau_{t} & + & \beta_{q} & + \\ \wedge & \epsilon_{t q i} \\ & \text { indicates estimates: } & \hat{y}_{t q} & =\hat{\mu} & + & \hat{\tau}_{t} & + & \hat{\beta}_{q}\end{array}$
\($$
\begin{aligned} \text { \# model coeffs } & =1 \\
\uparrow & + \\
\uparrow & k\end{aligned}
$$+\begin{gathered}n <br>

\# independent model coeffs\end{gathered}=\)| 1 |
| :--- |

Recall that our $\hat{\tau}_{t}$ are not all independent model coefficients, because $\sum \tau_{t}=0$. Thus we really only have $k-1$ independent model coeffs, or $\nu_{t}=k-1$.

- Assumes that the effects from the two variables are additive


## Example: Two Factor MANOVA

- Two LPCVD deposition tube types, three gas suppliers. Does supplier matter in average particle counts on wafers?
- Experiment: 3 lots on each tube, for each gas; report average \# particles added



## MANOVA - Two Factors with Interactions

- May be interaction: not simply additive - effects may depend synergistically on both factors:

- Can split out the model more explicitly...

$$
\begin{aligned}
y_{t q i} & =\mu+\tau_{t}+\beta_{q}+\frac{\omega_{t q}}{}+\epsilon_{t q i} \\
\text { Estimate by: } \hat{y}_{t q} & =\bar{y}+\left(\overline{y_{t}}-\bar{y}\right)+\left(\overline{y_{q}}-\bar{y}\right)+\left(\overline{y_{t q}}-\overline{y_{t}}-\overline{y_{q}}+\bar{y}\right) \\
\omega_{t q} & =\text { interaction effects }=\left(\overline{y_{t q}}-\overline{y_{t}}-\overline{y_{q}}+\bar{y}\right) \\
\tau_{t}, \beta_{q} & =\text { main effects }
\end{aligned}
$$

## MANOVA Table - Two Way with Interactions

| source of <br> variation | sum of <br> squares | degrees <br> of <br> freedom |
| :---: | :---: | :---: | mean square $\quad F_{0} \quad \operatorname{Pr}\left(F_{0}\right)$


| Between levels <br> of factor $1(\mathrm{~T})$ |
| :---: |$\quad k S_{T} \quad s_{T}^{2} \quad s_{T}^{2} / s_{E}^{2} \quad$ table


| Between levels <br> of factor 2 (B) | $S S_{B}$ | $n-1$ | $s_{B}^{2}$ | $s_{B}^{2} / s_{E}^{2}$ |
| :---: | :---: | :---: | :---: | :---: | table

Within Groups
(Error) $\quad S S_{E} \quad n k(m-1) \quad s_{E}^{2}$

Total about
the grand
average

$$
S S_{D} \quad n k m-1
$$

## Measures of Model Goodness - $\mathbf{R}^{2}$

- Goodness of fit - $\mathrm{R}^{2}$
- Question considered: how much better does the model do than just using the grand average?

$$
R^{2}=\frac{S S_{T}}{S S_{D}}
$$

- Think of this as the fraction of squared deviations (from the grand average) in the data which is captured by the model
- Adjusted R ${ }^{2}$
- For "fair" comparison between models with different numbers of coefficients, an alternative is often used

$$
R_{\mathrm{adj}}^{2}=1-\frac{S S_{R} / \nu_{R}}{S S_{D} / \nu_{D}}=1-\frac{s_{R}^{2}}{s_{D}^{2}}
$$

- Think of this as ( 1 - variance remaining in the residual). Recall $v_{R}=v_{D}-v_{T}$


## Regression Fundamentals

- Use least square error as measure of goodness to estimate coefficients in a model
- One parameter model:
- Model form
- Squared error
- Estimation using normal equations
- Estimate of experimental error
- Precision of estimate: variance in b
- Confidence interval for $\beta$
- Analysis of variance: significance of b
- Lack of fit vs. pure error
- Polynomial regression


## Least Squares Regression

- We use least-squares to estimate coefficients in typical regression models
- One-Parameter Model:
$y_{i}=\beta x_{i}+\epsilon_{i}, \quad i=1,2, \ldots, n ; \epsilon_{i} \sim N\left(0, \sigma^{2}\right)$
$\hat{y_{i}}=b x_{i}$

- Goal is to estimate $\beta$ with "best" b
- How define "best"?
- That b which minimizes sum of squared error between prediction and data
$S S(\hat{\beta})=\sum_{i=1}^{n}\left(y_{i}-\hat{y_{i}}\right)^{2}=\sum_{i=1}^{n}\left(y_{i}-\hat{\beta} x_{i}\right)^{2}$
- The residual sum of squares (for the best estimate) is

$S S_{\text {min }}=\sum_{i=1}^{n}\left(y_{i}-b x_{i}\right)^{2}=S S_{R}$


## Least Squares Regression, cont.

- Least squares estimation via normal equations
- For linear problems, we need not calculate $\operatorname{SS}(\beta)$; rather, direct solution for $b$ is possible
- Recognize that vector of residuals will be normal to vector of $x$ values at the least squares estimate

$$
\begin{aligned}
\sum(y-\hat{y}) x & =0 \\
\sum(y-b x) x & =0 \\
\sum x y & =\sum b x^{2} \\
& \Rightarrow b=\frac{\sum x y}{\sum x^{2}}
\end{aligned}
$$

- Estimate of experimental error
- Assuming model structure is adequate, estimate $s^{2}$ of $\sigma^{2}$ can be obtained:

$$
s^{2}=\frac{S S_{R}}{n-1}
$$

## Precision of Estimate: Variance in b

- We can calculate the variance in our estimate of the slope, b :

$$
\begin{array}{cc}
\hat{V}(b)=\frac{s^{2}}{\sum x_{i}^{2}} & \text { s.e. }(b)=\sqrt{\hat{V}(b)} \\
b \pm \text { s.e. }(b)
\end{array}
$$

- Why? $\quad b=\frac{x_{1}}{\sum x^{2}} \cdot y_{1}+\frac{x_{2}}{\sum x^{2}} \cdot y_{2}+\cdots \frac{x_{n}}{\sum x^{2}} \cdot y_{n}$

$$
=\overline{a_{1}} y_{1}+a_{2} y_{2}+\cdots+a_{n} y_{n}
$$

$$
V(b)=\left(a_{1}^{2}+a_{2}^{2}+\cdots+a_{n}^{2}\right) \sigma^{2}
$$

$$
=\left[\left(\frac{x_{1}}{\sum x^{2}}\right)^{2}+\cdots+\left(\frac{x_{n}}{\sum x^{2}}\right)^{2}\right] \sigma^{2}
$$

$$
\begin{aligned}
& =\frac{\sum x^{2}}{\left(\sum_{\alpha^{2}} x^{2}\right.} \sigma^{2} \\
& =\frac{\sum^{2} x^{2}}{\sum}
\end{aligned}
$$

## Confidence Interval for $\beta$

- Once we have the standard error in b, we can calculate confidence intervals to some desired ( $1-\alpha$ ) $100 \%$ level of confidence

$$
\frac{b-\beta}{\text { s.e. }(b)} \sim t \quad \Rightarrow \quad \beta=b \pm t_{\alpha / 2} \cdot \text { s.e.(b) }
$$

- Analysis of variance
- Test hypothesis: $H_{0}: \beta=b=0$
- If confidence interval for $\beta$ includes 0 , then $\beta$ not significant
- Degrees of freedom (need in order to use $t$ distribution)

$$
\begin{aligned}
\sum y_{i}^{2} & =\sum \hat{y}_{i}^{2}+\sum\left(y_{i}-\hat{y}_{i}\right)^{2} \\
n & =p+n-p \\
\mathrm{p} & =\# \text { parameters estimated } \\
& \text { by least squares }
\end{aligned}
$$

## Example Regression



## Lack of Fit Error vs. Pure Error

- Sometimes we have replicated data
- E.g. multiple runs at same $x$ values in a designed experiment
- We can decompose the residual error contributions

$$
S S_{R}=S S_{L}+S S_{E}
$$

## Where

$S S_{R}=$ residual sum of squares error
$S S_{L}=$ lack of fit squared error
$S S_{E}=$ pure replicate error

- This allows us to TEST for lack of fit
- By "lack of fit" we mean evidence that the linear model form is inadequate

$$
\frac{s_{L}^{2}}{s_{E}^{2}} \sim F_{\nu_{L}, \nu_{E}}
$$

## Regression: Mean Centered Models

- Model form $y=\alpha+\beta(x-\bar{x})$
- Estimate by $\hat{y}=a+b(x-\bar{x}), \quad\left(y_{i}-\hat{y}_{i}\right) \sim \mathrm{N}\left(0, \sigma^{2}\right)$

Minimize $S S_{R}=\sum_{i=1}^{k}\left(y_{i}-\hat{y}_{i}\right)^{2}$ to estimate $\alpha$ and $\beta$

$$
\begin{array}{cc}
a=\bar{y} & b=\frac{\sum\left(x_{i}-\bar{x}\right)\left(y_{i}-\bar{y}\right)}{\sum\left(x_{i}-\bar{x}\right)^{2}} \\
\mathrm{E}(a)=\alpha & \mathrm{E}(b)=\beta \\
\operatorname{Var}(a)=\operatorname{Var}\left[\frac{\sum y_{i}}{k}\right]=\frac{\sigma^{2}}{k} & \operatorname{Var}(b)=\frac{\sigma^{2}}{\sum\left(x_{i}-\bar{x}\right)^{2}}
\end{array}
$$

## Regression: Mean Centered Models

- Confidence Intervals

$$
\begin{aligned}
\hat{y}_{i} & =\bar{y}+b\left(x_{i}-\bar{x}\right) \\
\operatorname{Var}\left(\hat{y}_{i}\right) & =\operatorname{Var}(\bar{y})+\left(x_{i}-\bar{x}\right)^{2} \operatorname{Var}(b) \\
& =\frac{s^{2}}{n}+\frac{s^{2}\left(x_{i}-\bar{x}\right)^{2}}{\sum\left(x_{i}-\bar{x}\right)^{2}}=s_{\hat{y}_{i}}^{2}
\end{aligned}
$$

- Our confidence interval on y widens as we get further from the center of our data!

$$
\hat{y}_{i} \pm t_{\alpha / 2} \cdot s_{\hat{y}_{i}}
$$

## Polynomial Regression

- We may believe that a higher order model structure applies. Polynomial forms are also linear in the coefficients and can be fit with least squares

$$
\eta=\beta_{0}+\beta_{1} x+\beta_{2} x^{2} \quad \text { Curvature included through } \mathrm{x}^{2} \text { term }
$$

- Example: Growth rate data


## Regression Example: Growth Rate Data

| Growth Rate Data |  |  |
| :---: | :---: | :---: |
| $\left.\begin{array}{\|c\|c\|c\|}\hline \begin{array}{c}\text { Observation } \\ \text { Number }\end{array} & \begin{array}{c}\text { Amount of Supplement } \\ \text { (Grams) } x\end{array} & \begin{array}{c}\text { Growth Rate } \\ \text { (Coded units) y }\end{array} \\ \hline 1 & 10 \\ 2 & 10\end{array}\right\}$ | 73 |  |
| 3 | 15 | 78 |$\}$

Image by MIT OpenCourseWare.

Bivariate Fit of $y$ Byx

——Fit Mean
——Linear Fit
__Polynomial Fit Degree=2

- Replicate data provides opportunity to check for lack of fit


## Growth Rate - First Order Model

- Mean significant, but linear term not
- Clear evidence of lack of fit

| Source | Sum of squares | Degrees of <br> freedom | Mean square |
| :--- | :---: | :---: | :---: |
| Model | $\mathrm{S}_{\mathrm{M}}=67,428.6\left\{\begin{array}{l}\text { mean 67,404.1 } \\ \text { extra for linear 24.5 }\end{array}\right.$ | $2\left\{\begin{array}{l}1 \\ 1\end{array}\right.$ | $67,404.1$ <br> 24.5 |
| Residual $\left\{\begin{array}{l}\text { lack of fit } \\ \text { pure error }\end{array}\right.$ | $\mathrm{S}_{\mathrm{R}}=686.4\left\{\begin{array}{l}\mathrm{S}_{\mathrm{L}}=659.40 \\ \mathrm{~S}_{\mathrm{E}}=27.0\end{array}\right.$ | $8\left\{\begin{array}{l}4 \\ 4\end{array}\right.$ | $85.8\left\{\begin{array}{r}164.85 \text { ratio }=24.42 \\ 6.75\end{array}\right.$ |
| Total | $\mathrm{S}_{\mathrm{T}}=68,115.0$ | 10 |  |

Image by MIT OpenCourseWare.

## Growth Rate - Second Order Model

- No evidence of lack of fit
- Quadratic term significant

| Source | Sum of squares | Degrees of <br> freedom | Mean square |
| :---: | :--- | :---: | :---: |
| Model | $\mathrm{S}_{\mathrm{M}}=68,071.8\left\{\begin{array}{l}\text { mean 67,404.1 } \\ \text { extra for linear 24.5 } \\ \text { extra for quadratic } 643.2\end{array}\right.$ | $3\left\{\begin{array}{l}1 \\ 1 \\ 1\end{array}\right.$ | $67,404.1$ <br> 24.5 <br> 643.2 |
| Residual | $\mathrm{S}_{\mathrm{R}}=43.2\left\{\begin{array}{l}\mathrm{S}_{\mathrm{L}}=16.2 \\ \mathrm{~S}_{\mathrm{E}}=27.0\end{array}\right.$ | $7\left\{\begin{array}{l}3 \\ 4\end{array}\right.$ | $\left\{\begin{array}{l}5.40 \\ 6.75\end{array}\right.$ |
| ratio $=0.80$ |  |  |  |
| Total | $\mathrm{S}_{\mathrm{T}}=68,115.0$ | 10 |  |

Image by MIT OpenCourseWare.

## Polynomial Regression In Excel

- Create additional input columns for each input
- Use "Data Analysis" and "Regression" tool

| $x$ | $x^{\wedge} 2$ | $y$ |
| ---: | ---: | ---: |
| 10 | 100 | 73 |
| 10 | 100 | 78 |
| 15 | 225 | 85 |
| 20 | 400 | 90 |
| 20 | 400 | 91 |
| 25 | 625 | 87 |
| 25 | 625 | 86 |
| 25 | 625 | 91 |
| 30 | 900 | 75 |
| 35 | 1225 | 65 |


| Regression Statistics |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Multiple R | 0.968 |  |  |  |  |  |
| R Square | 0.936 |  |  |  |  |  |
| Adjusted R Square | re 0.918 |  |  |  |  |  |
| Standard Error | 2.541 |  |  |  |  |  |
| Observations | 10 |  |  |  |  |  |
| ANOVA |  |  |  |  |  |  |
|  | $d f$ | SS | MS | $F$ | Significance $F$ |  |
| Regression | 2 | 665.706 | 332.853 | 51.555 | $6.48 \mathrm{E}-05$ |  |
| Residual | 7 | 45.194 | 6.456 |  |  |  |
| Total | 9 | 710.9 |  |  |  |  |
|  | Coefficients | Standard Error | $t$ Stat | $P$-value | $\begin{gathered} \text { Lower } \\ 95 \% \end{gathered}$ | Upper 95\% |
| Intercept | 35.657 | 5.618 | 6.347 | 0.0004 | 22.373 | 48.942 |
| x | 5.263 | 0.558 | 9.431 | 3.1E-05 | 3.943 | 6.582 |
| $\mathrm{x}^{\wedge} 2$ | -0.128 | 0.013 | -9.966 | 2.2E-05 | -0.158 | -0.097 |

## Polynomial Regression

## Analysis of Variance

| Source | DF | Sum of Square | Mean Squar | F Ratio |
| :--- | ---: | ---: | ---: | ---: |
| Model | 2 | 665.70617 | 332.853 | 51.5551 |
| Error | 7 | 45.19383 | $6.45 \epsilon$ | Prob $>$ F |
| C. Total | 9 | 710.90000 |  | $<.0001$ |

## Lack Of Fit

| Source | DF | Sum of Square | Mean Squar | F Ratio |
| :--- | ---: | ---: | ---: | ---: |
| Lack Of Fit | 3 | 18.193829 | 6.0646 | 0.8985 |
| Pure Error | 4 | 27.000000 | 6.7500 | Prob $>$ F |
| Total Error | 7 | 45.193829 |  | 0.5157 |
|  |  |  |  | Max RSq |
|  |  |  |  | 0.9620 |

## Summary of Fit

| RSquare | 0.936427 |
| :--- | ---: |
| RSquare Adj | 0.918264 |
| Root Mean Sq Error | 2.540917 |
| Mean of Response | 82.1 |
| Observations (or Sum Wgts) | 10 |

## Parameter Estimates

| Term | Estimat $\epsilon$ | Std Error | t Ratio | Prob $>\|\mathrm{t}\|$ |
| :--- | ---: | ---: | ---: | ---: |
| $\quad$ Intercept | 35.657437 | 5.617927 | 6.35 | 0.0004 |
| x | 5.2628956 | 0.558022 | 9.43 | $<.0001$ |
| $\mathrm{x}^{*} \mathrm{x}$ | -0.127674 | 0.012811 | -9.97 | $<.0001$ |

## Effect Tests

| Source | Nparm | DF | Sum of Squares | F Ratio | Prob $>$ F |
| :--- | ---: | ---: | ---: | ---: | ---: |
| x | 1 | 1 | 574.28553 | 88.9502 | $<.0001$ |
| x$^{*} x$ | 1 | 1 | 641.20451 | 99.3151 | $<.0001$ |

## Summary

- Comparison of Treatments - ANOVA
- Multivariate Analysis of Variance
- Regression Modeling


## Next Time

- Time Series Models
- Forecasting


### 2.854 / 2.853 Introduction to Manufacturing Systems

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