

## 15.093: Optimization Methods

Lecture 9: Large Scale Optimization

# 1 Outline

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1. The idea of column generation
2. The cutting stock problem
3. Stochastic programming

## 2 Column Generation

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- For  $\mathbf{x} \in \mathbb{R}^n$  and  $n$  large consider the LOP:

$$\begin{aligned} \min \quad & \mathbf{c}' \mathbf{x} \\ \text{s.t.} \quad & \mathbf{A} \mathbf{x} = \mathbf{b} \\ & \mathbf{x} \geq \mathbf{0} \end{aligned}$$

- Restricted problem

$$\begin{aligned} \min \quad & \sum_{i \in I} c_i x_i \\ \text{s.t.} \quad & \sum_{i \in I} \mathbf{A}_i x_i = \mathbf{b} \\ & \mathbf{x} \geq \mathbf{0} \end{aligned}$$

### 2.1 Two Key Ideas

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- Generate columns  $\mathbf{A}_j$  only as needed.
- Calculate  $\min_i \bar{c}_i$  efficiently without enumerating all columns.

## 3 The Cutting Stock Problem

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- Company has a supply of large rolls of paper of width  $W$ .
- $b_i$  rolls of width  $w_i$ ,  $i = 1, \dots, m$  need to be produced.
- Example:  $w = 70$  inches, can be cut in 3 rolls of width  $w_1 = 17$  and 1 roll of width  $w_2 = 15$ , waste:

$$70 - (3 \times 17 + 1 \times 15) = 4$$

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- Given  $w_1, \dots, w_m$  and  $W$  there are many cutting patterns: (3, 1) and (2, 2) for example

$$\begin{aligned} 3 \times 17 + 1 \times 15 &\leq 70 \\ 2 \times 17 + 2 \times 15 &\leq 70 \end{aligned}$$

- Pattern:  $(a_1, \dots, a_m)$  integers:

$$\sum_{i=1}^m a_i w_i \leq W$$

### 3.1 Problem

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- Given  $w_i, b_i, i = 1, \dots, m$  ( $b_i$ : number of rolls of width  $w_i$  demanded, and  $W$  (width of large rolls))
- Find how to cut the large rolls in order to minimize the number of rolls used.

### 3.2 Concrete Example

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- What is the solution for  $W = 70, w_1 = 21, w_2 = 11, b_1 = 40, b_2 = 40$ ?
- feasible patterns:  $(2, 2), (3, 0), (0, 6)$
- Solution 1:  $(2, 2) : 20$  patterns; 20 rolls used
- Solution 2:  $(3, 0) : 12, (0, 6) : 9, (2, 2) : 2$  patterns; 23 rolls used

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- $W = 70, w_1 = 20, w_2 = 11, b_1 = 12, b_2 = 17$
- Feasible patterns:  $\binom{1}{0}, \binom{2}{0}, \binom{3}{0}, \binom{0}{1}, \binom{1}{1}, \binom{2}{1}, \binom{0}{2}, \binom{1}{2}, \binom{2}{2}, \binom{0}{3}, \binom{1}{3}, \binom{0}{4}, \binom{1}{4}, \binom{0}{5}, \binom{0}{6}$
- $x_1, \dots, x_{15} = \#$  of feasible patterns of the type  $\binom{1}{0}, \dots, \binom{0}{6}$  respectively

- $$\begin{aligned} \min \quad & x_1 + \dots + x_{15} \\ \text{s.t.} \quad & x_1 \binom{1}{0} + x_2 \binom{2}{0} + \dots + x_{15} \binom{0}{6} = \binom{12}{17} \\ & x_1, \dots, x_{15} \geq 0 \end{aligned}$$

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- Example:  $2 \binom{0}{6} + 1 \binom{0}{5} + 4 \binom{3}{0} = \binom{12}{17}$  7 rolls used

$$4 \binom{0}{4} + \binom{0}{1} + 4 \binom{3}{0} = \binom{12}{17} \quad 9 \text{ rolls used}$$

- Any ideas?

### 3.3 Formulation

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Decision variables:  $x_j$  = number of rolls cut by pattern  $j$  characterized by vector  $\mathbf{A}_j$ :

$$\begin{aligned} & \min \sum_{j=1}^n x_j \\ & \sum_{j=1}^n \mathbf{A}_j \cdot x_j = \begin{pmatrix} b_1 \\ \vdots \\ b_m \end{pmatrix} \\ & x_j \geq 0 \quad (\text{integer}) \end{aligned}$$

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- Huge number of variables.
- Can we apply column generation, that is generate the patterns  $\mathbf{A}_j$  on the fly?

### 3.4 Algorithm

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Idea: Generate feasible patterns as needed.

1) Start with initial patterns:  $\begin{pmatrix} \lfloor \frac{W}{w_1} \rfloor \\ 0 \\ 0 \\ 0 \end{pmatrix}, \begin{pmatrix} 0 \\ \lfloor \frac{W}{w_2} \rfloor \\ 0 \\ 0 \end{pmatrix}, \begin{pmatrix} 0 \\ 0 \\ \lfloor \frac{W}{w_3} \rfloor \\ 0 \end{pmatrix}, \begin{pmatrix} 0 \\ 0 \\ 0 \\ \lfloor \frac{W}{w_4} \rfloor \end{pmatrix}$

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2) Solve:

$$\begin{aligned} & \min x_1 + \cdots + x_m \\ & x_1 \mathbf{A}_1 + \cdots + x_m \mathbf{A}_m = \mathbf{b} \\ & x_i \geq 0 \end{aligned}$$

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3) Compute reduced costs

$$\bar{c}_j = 1 - \mathbf{p}' \mathbf{A}_j \text{ for all patterns } j$$

If  $\bar{c}_j \geq 0$  current set of patterns optimal

If  $\bar{c}_s < 0 \Rightarrow x_s$  needs to enter basis

How are we going to compute reduced costs  $\bar{c}_j = 1 - \mathbf{p}' \mathbf{A}_j$  for all  $j$ ? (huge number)

### 3.4.1 Key Idea

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4) Solve

$$\begin{aligned} z^* &= \max \sum_{i=1}^m p_i a_i \\ \text{s.t. } & \sum_{i=1}^m w_i a_i \leq W \\ & a_i \geq 0, \text{ integer} \end{aligned}$$

This is the integer knapsack problem

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- If  $z^* \leq 1 \Rightarrow 1 - \mathbf{p}' \mathbf{A}_j > 0 \forall j \Rightarrow$  current solution optimal
- If  $z^* > 1 \Rightarrow \exists s: 1 - \mathbf{p}' \mathbf{A}_s < 0 \Rightarrow$  Variable  $x_s$  becomes basic, i.e., a new pattern  $\mathbf{A}_s$  will enter the basis.
- Perform min-ratio test and update the basis.

### 3.5 Dynamic Programming

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$$\begin{aligned} F(u) &= \max \quad p_1 a_1 + \cdots + p_m a_m \\ \text{s.t. } & w_1 a_1 + \cdots + w_m a_m \leq u \\ & a_i \geq 0, \text{ integer} \end{aligned}$$

- For  $u \leq w_{min}$ ,  $F(u) = 0$ .

- For  $u \geq w_{min}$

$$F(u) = \max_{i=1, \dots, m} \{p_i + F(u - w_i)\}$$

Why ?

### 3.6 Example

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$$\begin{aligned} \max \quad & 11x_1 + 7x_2 + 5x_3 + x_4 \\ \text{s.t. } & 6x_1 + 4x_2 + 3x_3 + x_4 \leq 25 \\ & x_i \geq 0, \quad x_i \text{ integer} \end{aligned}$$

$$F(0) = 0$$

$$F(1) = 1$$

$$F(2) = 1 + F(1) = 2$$

$$F(3) = \max(5 + F(0)^*, 1 + F(2)) = 5$$

$$F(4) = \max(7 + F(0)^*, 5 + F(1), 1 + F(3)) = 7$$

$$F(5) = \max(7 + F(1)^*, 5 + F(2), 1 + F(4)) = 8$$

$$F(6) = \max(11 + F(0)^*, 7 + F(2), 5 + F(3), 1 + F(5)) = 11$$

$$F(7) = \max(11 + F(1)^*, 7 + F(2), 5 + F(3), 1 + F(4)) = 12$$

$$F(8) = \max(11 + F(2), 7 + F(4)^*, 5 + F(5), 1 + F(7)) = 14$$

$$F(9) = 11 + F(3) = 16$$

$$F(10) = 11 + F(4) = 18$$

$$F(u) = 11 + F(u - 6) = 16 \quad u \geq 11$$

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$$\Rightarrow F(25) = 11 + F(19) = 11 + 11 + F(13) = 11 + 11 + 11 + F(7) = 33 + 12 = 45$$

$$x^* = (4, 0, 0, 1)$$

## 4 Stochastic Programming

### 4.1 Example

|   | Wrenches | Pliers | Cap.   |
|---|----------|--------|--------|
| Steel (lbs)                                 | 1.5      | 1.0    | 27,000 |
| Molding machine (hrs)                       | 1.0      | 1.0    | 21,000 |
| Assembly machine (hrs)                      | 0.3      | 0.5    | 9,000* |
| Demand limit (tools/day)                    | 15,000   | 16,000 |        |
| Contribution to earnings<br>(\$/1000 units) | \$130*   | \$100  |        |

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$$\begin{aligned} \max \quad & 130W + 100P \\ \text{s.t.} \quad & W \leq 15 \\ & P \leq 16 \\ & 1.5W + P \leq 27 \\ & W + P \leq 21 \\ & 0.3W + 0.5P \leq 9 \\ & W, P \geq 0 \end{aligned}$$

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#### 4.1.1 Random data

- Assembly capacity is random:  $\begin{cases} 8000 & \text{with probability } \frac{1}{2} \\ 10,000 & \text{with probability } \frac{1}{2} \end{cases}$
- Contribution from wrenches:  $\begin{cases} 160 & \text{with probability } \frac{1}{2} \\ 90 & \text{with probability } \frac{1}{2} \end{cases}$

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#### 4.1.2 Decisions

- Need to decide steel capacity in the current quarter. Cost 58\$/1000lbs.
- Soon after, uncertainty will be resolved.
- Next quarter, company will decide production quantities.

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#### 4.1.3 Formulation

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| State | Cap.   | W. contr. | Prob. |
|-------|--------|-----------|-------|
| 1     | 8,000  | 160       | 0.25  |
| 2     | 10,000 | 160       | 0.25  |
| 3     | 8,000  | 90        | 0.25  |
| 4     | 10,000 | 90        | 0.25  |

Decision Variables:  $S$ : steel capacity,  
 $P_i, W_i : i = 1, \dots, 4$  production plan under state  $i$ .

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$$\begin{aligned} \max \quad & -58S + 0.25Z_1 + 0.25Z_2 + 0.25Z_3 + 0.25Z_4 \\ \text{s.t.} \quad & \end{aligned}$$

$$\text{Ass. 1 } 0.3W_1 + 0.5P_1 \leq 8$$

$$\text{Mol. 1 } W_1 + P_1 \leq 21$$

$$\text{Ste. 1 } -S + 1.5W_1 + P_1 \leq 0$$

$$\text{W.d. 1 } W_1 \leq 15$$

$$\text{P.d. 1 } P_1 \leq 16$$

$$\text{Obj. 1 } -Z_1 + 160W_1 + 100P_1 = 0$$

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$$\text{Ass. 2 } 0.3W_2 + 0.5P_2 \leq 10$$

$$\text{Mol. 2 } W_2 + P_2 \leq 21$$

$$\text{Ste. 2 } -S + 1.5W_2 + P_2 \leq 0$$

$$\text{W.d. 2 } W_2 \leq 15$$

$$\text{P.d. 2 } P_2 \leq 16$$

$$\text{Obj. 2 } -Z_2 + 160W_2 + 100P_2 = 0$$

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$$\text{Ass. 3 } 0.3W_3 + 0.5P_3 \leq 8$$

$$\text{Mol. 3 } W_3 + P_3 \leq 21$$

$$\text{Ste. 3 } -S + 1.5W_3 + P_3 \leq 0$$

$$\text{W.d. 3 } W_3 \leq 15$$

$$\text{P.d. 3 } P_3 \leq 16$$

$$\text{Obj. 3 } -Z_3 + 90W_3 + 100P_3 = 0$$

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$$\text{Ass. 4 } 0.3W_4 + 0.5P_4 \leq 10$$

$$\text{Mol. 4 } W_4 + P_4 \leq 21$$

$$\text{Ste. 4 } -S + 1.5W_4 + P_4 \leq 0$$

$$\text{W.d. 4 } W_4 \leq 15$$

$$\text{P.d. 4 } P_4 \leq 16$$

$$\text{Obj. 4 } -Z_4 + 90W_4 + 100P_4 = 0$$

$$S, W_i, P_i \geq 0$$

#### 4.1.4 Solution

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Solution:  $S = 27,250\text{lb}$ .

|   | $W_i$  | $P_i$  |
|---|--------|--------|
| 1 | 15,000 | 4,750  |
| 2 | 15,000 | 4,750  |
| 3 | 12,500 | 8,500  |
| 4 | 5,000  | 16,000 |

## 4.2 Two-stage problems

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- Random scenarios indexed by  $w = 1, \dots, k$ . Scenario  $w$  has probability  $\alpha_w$ .
- First stage decisions:  $\mathbf{x}$ :  $\mathbf{Ax} = b, \mathbf{x} \geq \mathbf{0}$ .
- Second stage decisions:  $y_w$ :  $w = 1, \dots, k$ .
- Constraints:  

$$\mathbf{B}_w \mathbf{x} + \mathbf{D}_w \mathbf{y}_w = \mathbf{d}_w, \mathbf{y}_w \geq \mathbf{0}.$$

### 4.2.1 Formulation

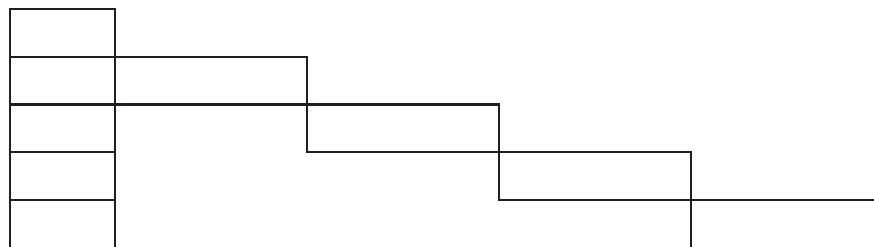
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$$\begin{array}{llllll} \min & \mathbf{c}' \mathbf{x} + \alpha_1 \mathbf{f}'_1 \mathbf{y}_1 + \cdots + \alpha_k \mathbf{f}'_k \mathbf{y}_k & & & & \\ & \mathbf{Ax} & & & & = b \\ & \mathbf{B}_1 \mathbf{x} + \mathbf{D}_1 \mathbf{y}_1 & & & & = d_1 \\ & \mathbf{B}_2 \mathbf{x} + \mathbf{D}_2 \mathbf{y}_2 & & & & = d_2 \\ & \vdots & & \ddots & & \vdots \\ & \mathbf{B}_k \mathbf{x} + \mathbf{D}_k \mathbf{y}_k & & & & = d_k \\ & \mathbf{x}, \mathbf{y}_1, \mathbf{y}_2, \dots, \mathbf{y}_k & & & & \geq \mathbf{0}. \end{array}$$

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Structure:  $\mathbf{x} \quad \mathbf{y}_1 \quad \mathbf{y}_2 \quad \mathbf{y}_3 \quad \mathbf{y}_4$

Objective



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